

NAME	DATE	REVISIONS	MOLD No:	72816	A3	DRUJBA Glassworks S.A. A Member of Yioula Group	
B.D.	03.04.09	512ml was 510	FINISH No:	020			
B.D.	03.04.09	315g was 320	PROCESS	BB	MACHINE	DG 5 1/2" BOTTLE:	
			TYPE	OW	TILT. ANGLE	°	
			CAP. BRIMF.	512ml±7	DIAM.	Ø81.70mm ±1.50	
			CAP. FILLPT.	500ml±7	HEIGHT	220.00mm ±1.50	
			FILL LINE	50mm	DRAWN	HRISTOVA	
			WEIGHT	315g±12.5	CHECKED	DIMITROV	
			COLOR		CONFIRMED	P.TENTA	
						CAT.No & DWG No:	
						<b>1141020</b>	
						DATE	16/03/2009
						SHEET:1/1	SCALE: 1:1

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**DRUJBA Glassworks S.A.**  
A Member of Yioula Group

TYPE:  
50cl RECINA

PROD. CODE: 1141020

**TECHNICAL DESCRIPTION:**

F. P. capacity	500±10ml
Brimful capacity	510±10ml
Weight	320g
Finish	FIN020
Process:	BB

**OPERATIONAL LIMITS:**

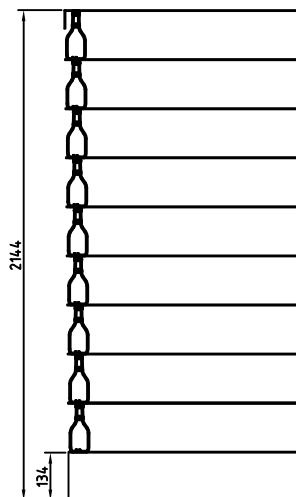
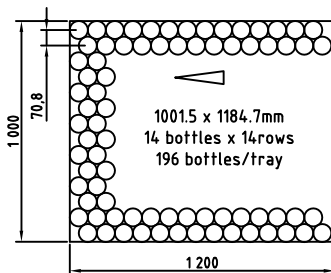
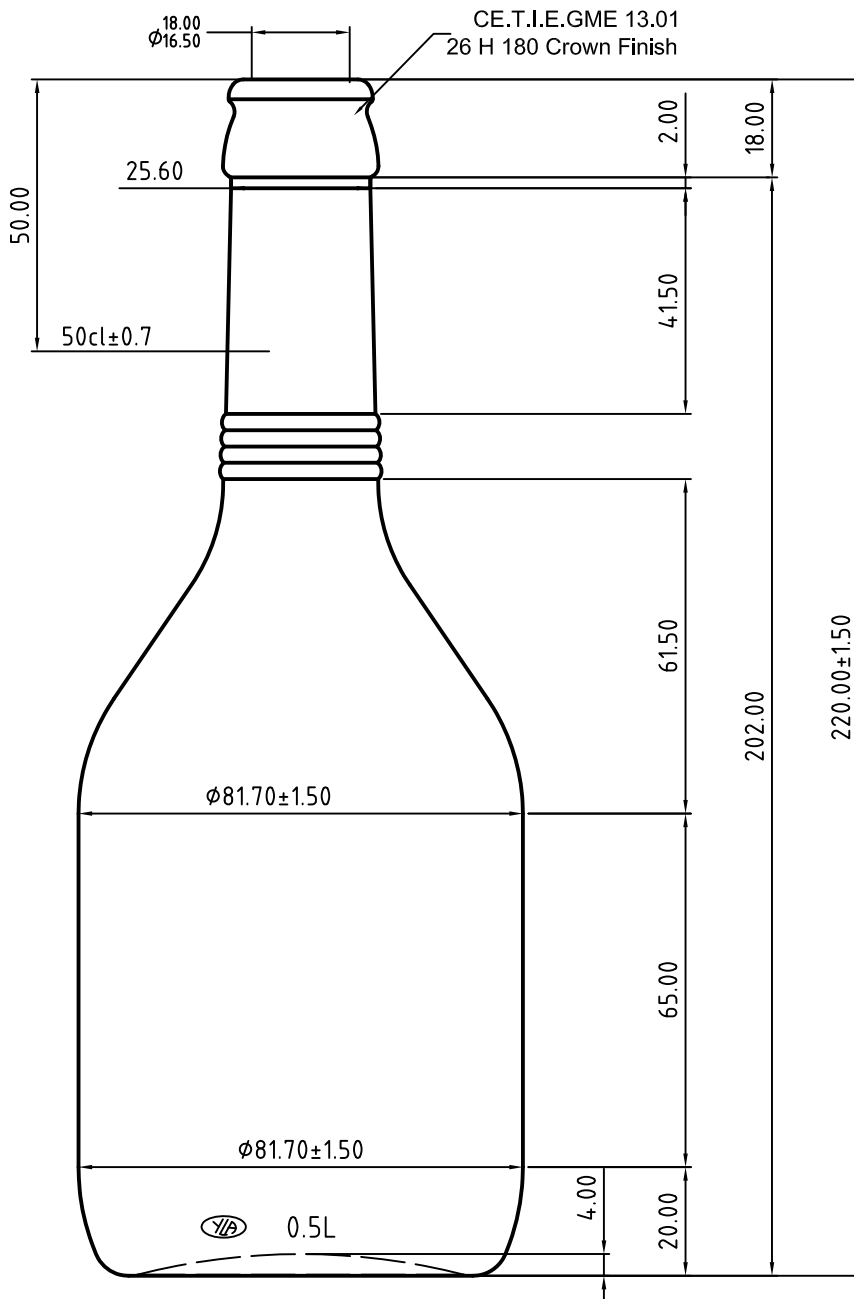
Thermal shock	43°C
Min. pressure	8 kg/cm <sup>2</sup>

**TOLERANCES [mm]:**

Vert. deviation	± 2.6
Diameter	± 1.5
Height	± 1.5

**COATING TYPE:**

Hot	Yes
Cold	Yes



**PALLET - LOADING PATTERN**

Number of trays	9 Pcs
Bottles per pallet	1764 Pcs
Pallet weight	595 kg
Pallet dimension	1200x1000 mm