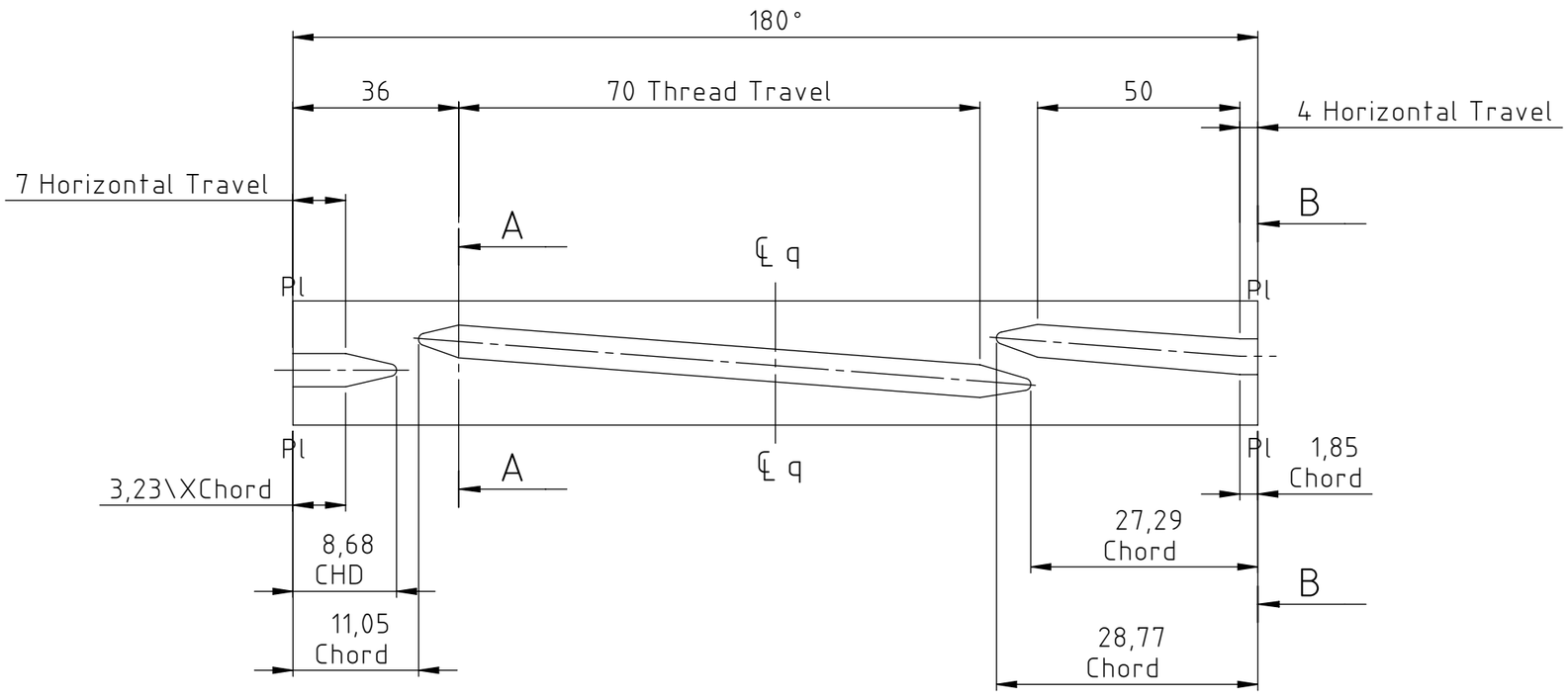
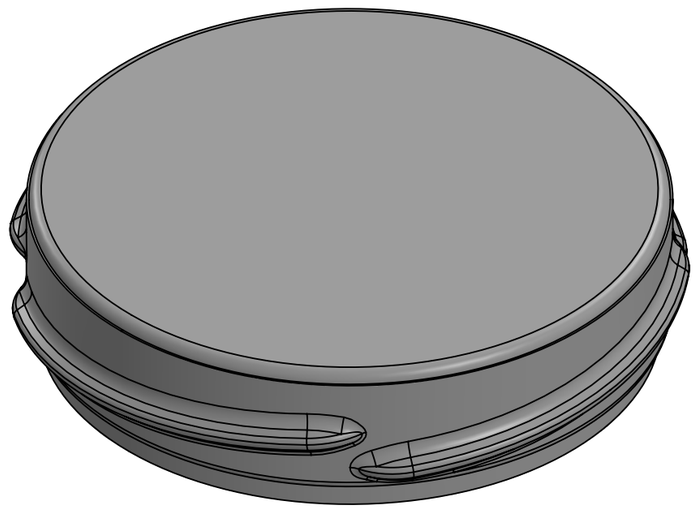
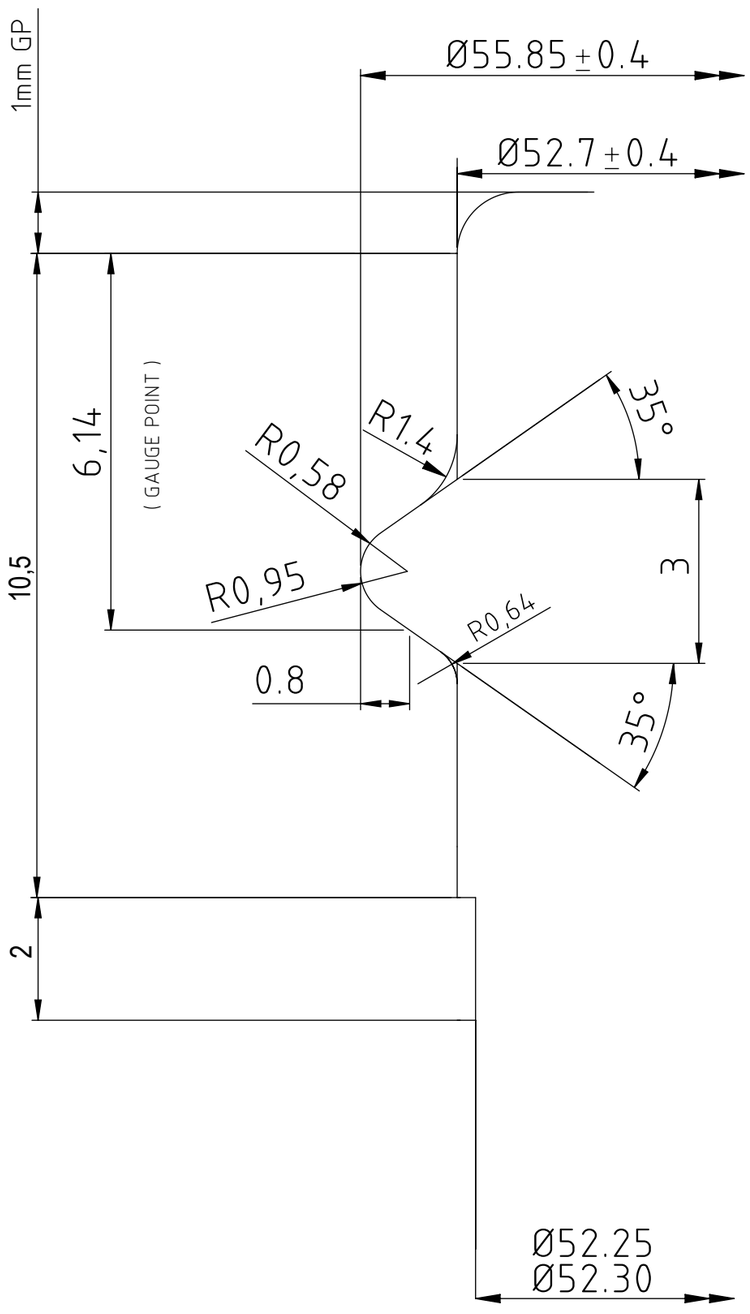
180° THREAD DEVELOPMENT

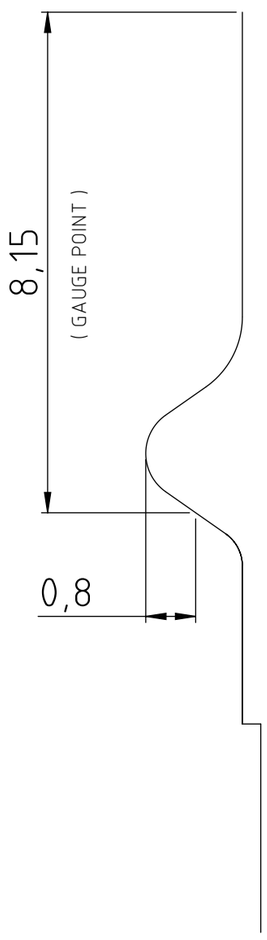




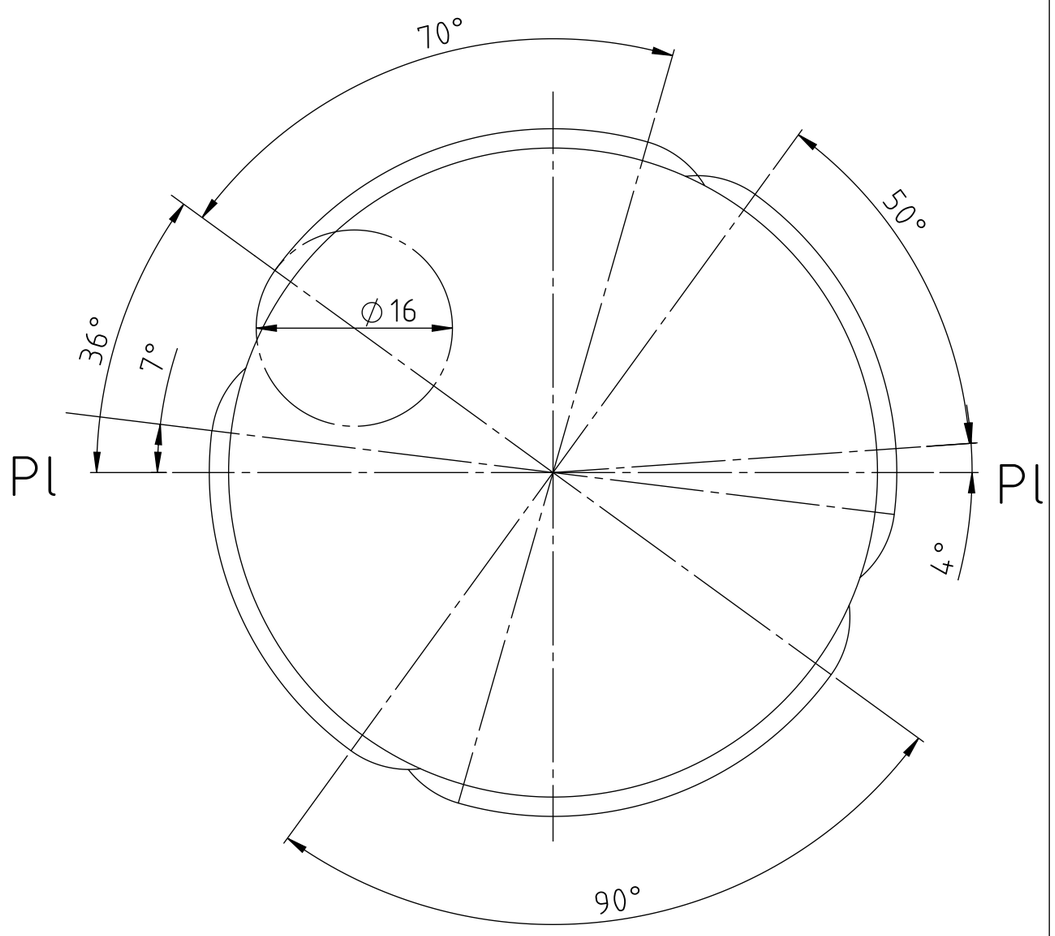
SECTION A-A
SCALE 10:1



SECTION B-B
SCALE 10:1



SECTION B-B
SCALE 2:1



FINISH - 58mm FD 136 TO
4 START THREAD
T.P.I. - 1 3/4
LEAD - 14.50
PITCH - 3.63
HELIX ANGLE - 4°52'
CUTTER DIA. - Ø16.0
CUTTER INCLINED AT 10° FOR ALL CUTS

NAME	DATE	REVISIONS	MOLD No	-		A3	YIOULA Glassworks Drujba Plovdiv	
-	-	-	FINISH No	-				
-	-	-	PROCESS	PB	MACHINE	-	BOTTLE:	
-	-	-	TYPE	-	TIP ANGLE	-	FIN-727	
			CAP. BRIMF.	-	REF MOLD	-	CAT.No & DWG No:	
			CAP. FILLPT.	-	FINISH	TO 58 (FD136) REGULAR		
			FILL LINE	-	DRAWN			
			WEIGHT	-	CHECKED		SHEET 1/1	SCALE: 1:1
			COLOR	-	CONFIRMED			