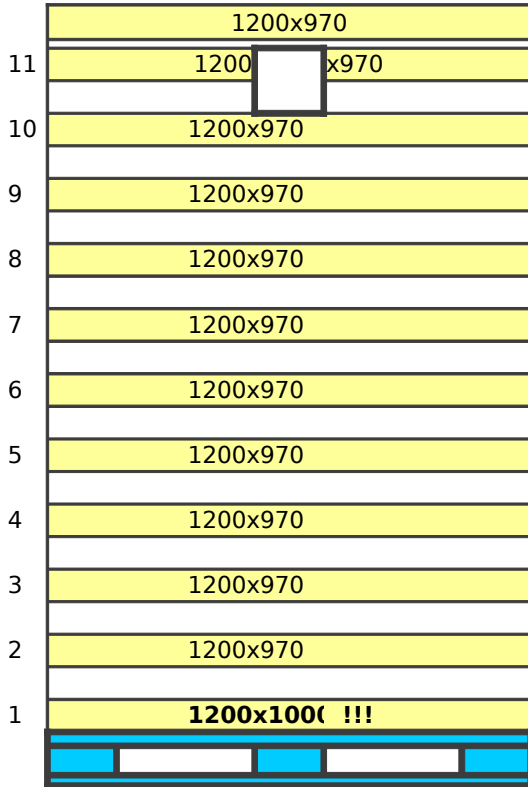


Map of bottle Packaging and the place of label

Packaging of the bottle Miniature 1.114-B-18-1-50



1	Diametr of the bottle	34,5 ±1,0	mm
2	Hight of the bottle	123,0 ±1,1	mm
3	Quantity of bottle per layer	1072	pcs
4	Quantity of layers per pallet	11	pcs
5	Quantity of bottles per pallet	11792	pcs
6	Quantity of trays per pallet	12	pcs
7	The thickness of the carton	3	mm
8	Inside sizes of the tray	75 x970 x1200	mm
9	Pallet sizes	145 x1000 x1200	mm
10	Whole hight of the pallet	1,56	m

Packing to the trayer

Packing of bottle:

1. On the pallet is put layer 1400x1200 mm;
2. Puts tray, in which is putting bottles, in the quantity accordingly
3. After first layer is set, sides are taking up and closing
4. Every layer is covered with cartoon tray
5. Sides of the tray open, take up and close
6. The last layer is covered with the catroon tray
7. Label puts on the 2nd layer from the top (on the bigger side of the pallet, on both sides)
8. Puts a sleeve on the pallet;
9. Pallet puts on the installtion

Chief technologist

Boyko M.M.

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