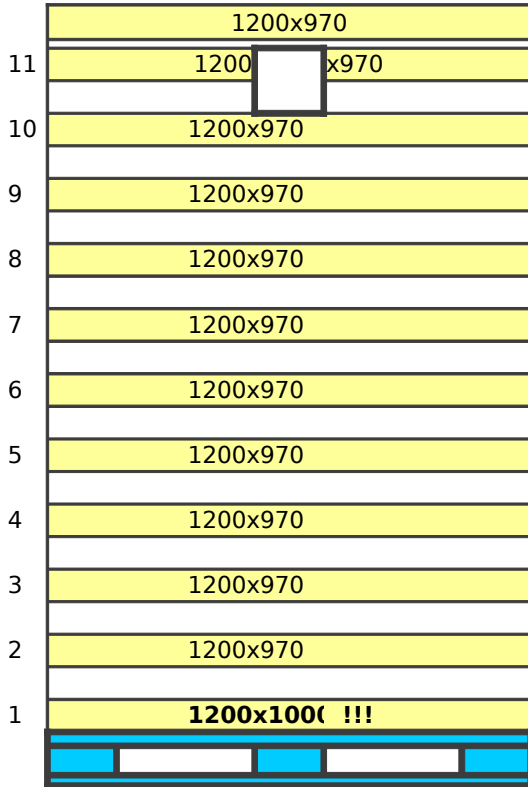




# Map of bottle Packaging and the place of label

## Packaging of the bottle Miniature 1.114-B-18-1-50



|    |                                |                 |     |
|----|--------------------------------|-----------------|-----|
| 1  | Diametr of the bottle          | 34,5 ±1,0       | mm  |
| 2  | Hight of the bottle            | 123,0 ±1,1      | mm  |
| 3  | Quantity of bottle per layer   | 1072            | pcs |
| 4  | Quantity of layers per pallet  | 11              | pcs |
| 5  | Quantity of bottles per pallet | 11792           | pcs |
| 6  | Quantity of trays per pallet   | 12              | pcs |
| 7  | The thickness of the carton    | 3               | mm  |
| 8  | Inside sizes of the tray       | 75 x970 x1200   | mm  |
| 9  | Pallet sizes                   | 145 x1000 x1200 | mm  |
| 10 | Whole hight of the pallet      | 1,56            | m   |

### Packing to the trayer

#### Packing of bottle:

1. On the pallet is put layer 1400x1200 mm;
2. Puts tray, in which is putting bottles, in the quantity accordingly
3. After first layer is set, sides are taking up and closing
4. Every layer is covered with cartoon tray
5. Sides of the tray open, take up and close
6. The last layer is covered with the catroon tray
7. Label puts on the 2nd layer from the top (on the bigger side of the pallet, on both sides)
8. Puts a sleeve on the pallet;
9. Pallet puts on the installtion

**Chief technologist**

**Boyko M.M.**

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